Docket No.: BECKER-5 Serial No.: 09/486,021

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IN THE CLAIMS:

Amend the following claims:

12. (Twice Amended) An injection mold, comprising a body member having a wall surface bounding a hollow for so receiving a first plasticized material as to wet only a partial area of the wall surface of the hollow, and subsequently so receiving a second plasticized material as to wet at least a part of the remaining area of the wall surface of the hollow; and a sensor arranged at a transition between the partial area and the remaining area of the wall surface of the hollow of the body member for ascertaining when the first plasticized material reaches the partial area on the wall surface.